

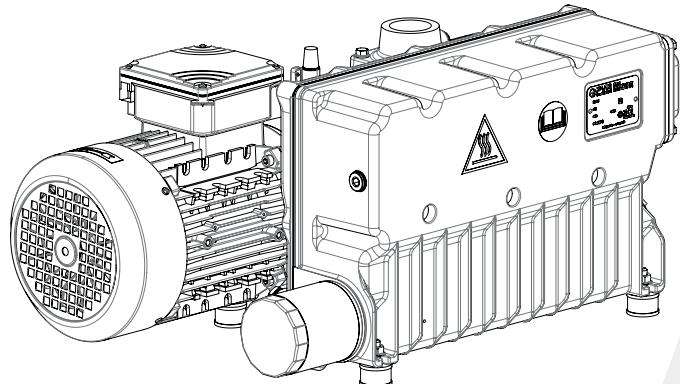


EU 47 - EU 67

Versions:

Standard, M, SP, HWT

***Lubricated vane
vacuum pumps***



***Operating and maintenance
instructions***

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Operating and maintenance instructions

EN

Index

1. General information	page 3
2. Product specifications	page 4
2.1 Pump description	page 4
2.2 Expected use	page 5
2.3 Forbidden use	page 5
2.4 Protections	page 5
2.5 Accessories	page 5
3. Safety rules	page 6
4. Transport/handling	page 8
4.1 Lifting	page 8
4.2 Unpacking and components control	page 9
4.3 Storage	page 9
5. Installation and operation	page 10
5.1 Assembly	page 10
5.2 Location	page 11
5.3 Connection to the machine	page 12
5.4 Discharge air pipe line installation	page 12
5.5 Electrical connection	page 13
5.6 Mechanical transmission (only for EU 47/67 SP series)	page 14
5.7 Commissioning	page 15
5.8 Tips for using	page 15
5.9 Water vapour intake	page 16
6. Servicing	page 16
6.1 General information	page 16
6.2 Oil change	page 18
6.3 Coupling sleeve replacement	page 18
6.4 Exhaust filters replacement	page 19
6.5 Spares necessary for normal servicing	page 19
6.6 Pump overhaul	page 19
6.7 How to order spare parts	page 19
7. Lubricants	page 20
8. Troubleshooting	page 21
9. Decommissioning	page 22
10. Return for repair	page 22
11. Disposal	page 22

Attachments

- Technical data sheet, exploded view and parts list (RDT)
- Copy of the declaration of conformity
- Electric motor operating instructions

1. General information

This manual contains information necessary for the proper operation of the pump in order to prevent unsuitable use and for the safety of the operators. Do not attempt any other type of operation without having first contacted our **Service Department**. The information provided herewith does not intend to replace, integrate or change any rules, regulations, law by decree, directive or law of specific character in force in the Country where the installation takes place.

The suggestions given to the staff engaged in the installation and servicing assumes that the personnel is expert and prepared in facing any problem of servicing, both mechanical and electrical. For any questions or information not included in this manual, please contact our Service Department, always providing: model (Model), serial number (Serial), year of manufacture, stated on the pump name plate.



Symbols used:



WARNING:
Instructions that, if not followed,
could result in serious personal injuries.



FIRE HAZARD



NOTE:
Instructions that, if not followed,
could result in pump damages.



ROTATING PARTS HAZARD



HOT SURFACES



**READ THE OPERATING
INSTRUCTIONS**



**HARMFUL SUBSTANCES
EMISSIONS**



INLET PORT



**DO NOT DISPOSE INTO
ENVIRONMENT**



EXHAUST PORT



ELECTRIC SAFETY



DISPOSAL

Operating and maintenance instructions

EN

2. Product specifications

2.1 Pump description

The pump series EU 47/67 are lubricated, with oil recirculation system, rotary vane vacuum pumps.

Pump	Coupling with motor
EU 47/67	Flexible coupling
EU 47/67 M	Direct fitting
EU 47/67 SP	Pulley or other transmission system (not supplied with the pump)

The cooling is made by means of a powerful centrifugal fan.

At the inlet there is a mesh filter in order to protect the pump from solid parts having diameter bigger than 1,5 mm.

Furthermore, an integrated no-return valve prevents the oil from coming back and the return of air in the chamber to be pumped down during the stop phase.

In the tank there is a system of separation of oil smokes from discharge air (maximum residual 2 ppm/weight corresponding to 2,4 mg/m³).

The separated oil is recovered automatically by the pump.

The gas ballast valve prevents condensation inside the pump when pumping down small quantity of vapour.

Gas ballast valve

The pumps of the EU and EU-M series are equipped with gas ballast valve and with a manual valve which permits its use or its exclusion.

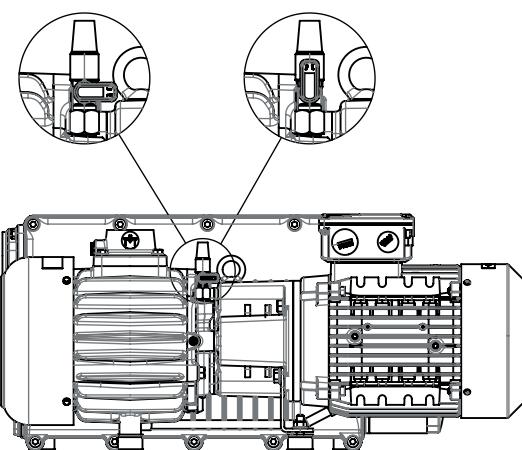
The HWT version have got the gas ballast valve always on.

The limit pressure of the pump depends on this selection.

For a correct use, please refer to section 5.9 "Water vapour intake".

≤ 0,1 mbar

≤ 0,5 mbar



EU 47/67

Operating and maintenance instructions

EN

2.2 Expected use

These vacuum pumps have been designed to handle air and small quantity of water vapour only. They are suitable to evacuate closed systems or to operate at a constant vacuum within the following vacuum range:

Pump	Vacuum range (gas ballast off)	Vacuum range (gas ballast on)
EU 47/67	0,1 – 850 mbar (abs.)	0,3 – 850 mbar (abs.)
Vacuum range (gas ballast always on)		
EU 47/67 HWT	0,8 – 850 mbar (abs.)	

The ambient temperature and the inlet temperatures must be included between 12° and 40°C.

In case you get temperatures outside this range, please get in touch with us.

Handling of other types of gas or vapours must be declared in advance to PVR that will give the conformity to the specific use.

2.3 Forbidden use



ATTENTION:

The pump MUST NOT handle:

- liquids or solid substances;
- dangerous, explosive or aggressive gases and vapours;
- pure oxygen or air mixtures enriched with oxygen;

It is forbidden to use the discharge of the pump to create even limited pressures.



ATTENTION:

It is forbidden to install the pump in a potentially explosive environment.

2.4 Protections

The pump must be protected against suction of dust, solids or liquids.

For those applications where such a protection is not ensured, a vacuum gauge must be installed on the oil tank for a visual check of the exhaust filter clogging.

In order to get an automatic pump stop, a pressure switch set at 0.6 bar(g) can be installed. The pump is supplied without electric control panel. The electric motor must be protected according to the regulations in force.



ATTENTION:

In case of applications where the pump stop or failure can cause damages to people or things, safety measures for the system must be adopted.

2.5 Accessories

The following accessories useful for the installation and for the control of the operation parameters of the pump are available:

- external inlet filter - connection fittings - vacuum meters/ vacuum switches - pressure meters/ pressure switches - temperature switch - low oil level switch.

Operating and maintenance instructions

EN

3. Safety rules



WARNING:

Despite all the precautions adopted when designing the equipment, there are some risk elements that arise during operation and servicing.



HOT SURFACES

The temperature of the pump surfaces may exceed 80°C.

Install the pump in a protected area accessible only by authorized personnel, to prevent possible personal injuries due to contact with hot surfaces.

The pump can be placed inside other machines by adopting the necessary safeguards. Before carrying out any maintenance on the pump, be sure the pump is cold.



HARMFUL SUBSTANCES EMISSIONS

The discharged air contains traces of oil mist.

Check the compatibility with the working environment.

Make sure a correct air change is allowed otherwise convey the pump discharge outside. A failure or the seals wear can cause an oil leakage.

Avoid the dispersion to the ground and the pollution of other materials. In case that any air containing dangerous substances must be pumped down (for example, biological or microbiological agents), make sure to adopt filtering systems before the vacuum pump. Used discharged oil from the pump must be disposed in accordance with the regulations in force in the Country of use.



Do not dispose into the environment.

HAZARD CAUSED BY VACUUM

Avoid any contact with the pump inlet port during the pump operation. Introduce air in the inlet circuit before every operation.

Any contact with parts under vacuum can cause injuries.

HAZARD CAUSED BY PRESSURE

The pump tank is pressurized. Do not open or forget open the oil filling and discharge plugs during operation.

FOR A SAFE MAINTENANCE

All maintenance operations must be carried out with the pump off by trained staff only. Measures must be taken to ensure the isolation of electrical energy, preventing unexpected start-up (e.g. block the power switch with a personal lock).

Operating and maintenance instructions

EN



ELECTRIC SAFETY

Some components of the electric equipment are electrically charged during operation. Any contact may cause serious injuries to persons or objects.

Connection and control of the electric system must be carried out by skilled personnel only.

The electrical equipment must comply with the EN 60204-1 standard and with any other law in force in the Country of use.

Besides, electrical equipment must comply with EN 61000-6-4 and EN 61000-6-2 standards concerning electromagnetic compatibility and electromagnetic, emission and immunity for industrial environment.



FIRE HAZARD

WARNING! The use of the pump in situations unforeseen or not recommended by this manual, as well as lack of correct maintenance, may create operating anomalies with risks of overheating or fire.

In case of a fire do not use water to extinguish but use a powder CO₂ extinguisher or other means compatible with the electrical equipment and lubricating oil.



ROTATING PARTS HAZARD

WARNING! The EU 47/67 SP series is provided with the rotating parts unshielded.

Measures must be taken, according to the regulations in force, in order to prevent any part of a worker's body from reaching the rotating parts during the operation of the pump.

Operating and maintenance instructions

EN

4. Transport/handling

4.1 Lifting

The orientation of the packed components must correspond to the instructions given by the pictograms on the external covering of the packaging.

For unloading use a lifting equipment suitable for the pump weight.

For lifting the packaging and the pump, please refer to the figures here below.

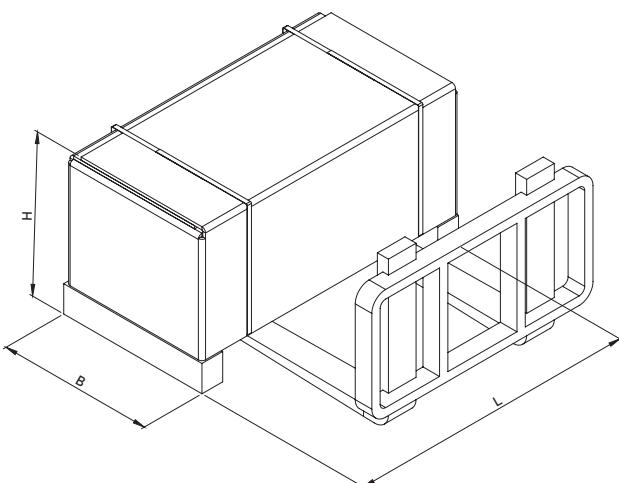
Pump packaged (Fig. 0)

Pump with electric motor (Fig. 1A - Fig. 1B).

Pump without electric motor (Fig. 2).

	L	B	H
Packing size EU 47/67	750 mm	400 mm	505 mm

Fig.0



PUMP	Weight of the pump with motor 50Hz	Weight of the pump with motor 60Hz	Weight of the pump without motor
EU 47	44 Kg	45 Kg	28 Kg
EU 47 M	42 Kg	44 Kg	-
EU 47 SP	-	-	27 Kg
EU 67	51 Kg	53 Kg	33,5 Kg
EU 67 M	49 Kg	51 Kg	-
EU 67 SP	-	-	33 Kg

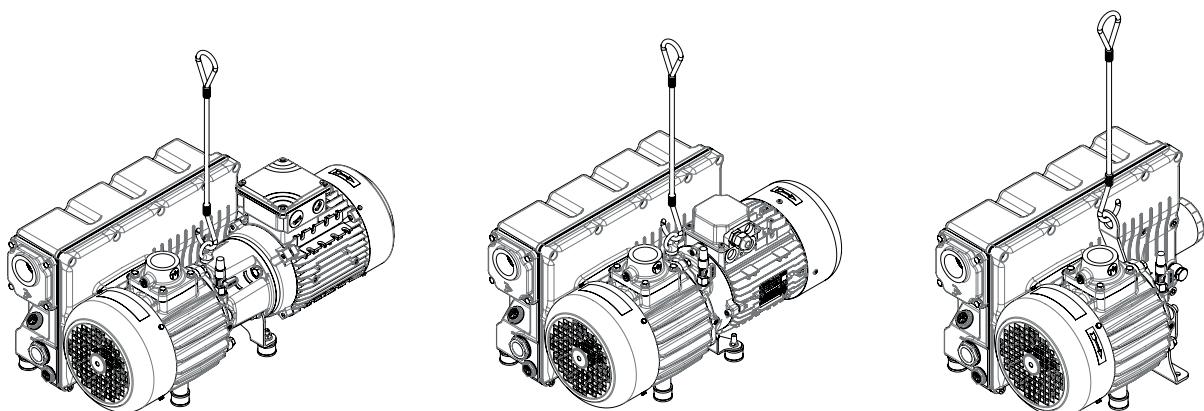


Fig.1A
EU 47/67

Fig.1B
EU 47/67 M

Fig.2
EU 47/67 SP

Operating and maintenance instructions

EN

4.2 Unpacking and components control

When receiving the pump, check that the packing is intact or if it shows signs of damages occurred during transportation.
If there is no damage, proceed to the unpacking and check further the pump.
In case damages are found, inform immediately PVR and the carrier.

4.3 Storage

The pumps must be stored or transported without oil and protected from the atmospheric agents at a temperature between -15°C and 70°C (normal humidity rate, max. 95% non condensing).

5. Commissioning and operation

5.1 Assembly

On pumps supplied without electric motor, install a motor whose characteristics are the same as stated on the technical sheet, constructive form IM B5 for IEC motors or C-flange for NEMA motor.

Preparation for mounting NEMA motors must be requested to PVR when placing the order.



WARNING:

- Use lifting equipment suitable for the motor weight (Please refer to the motor technical data sheet)
- To assure the continuity of the equipotential circuit of the pump, clean the contact surfaces very well, by removing any grease or protective painting.



NOTE:

Before installing the motor, please check that the motor side coupling half is aligned with the motor shaft end. The correct positioning of the motor coupling half ensures that the distance between the two coupling halves is $4 \pm 1\text{mm}$ (Fig. 3)

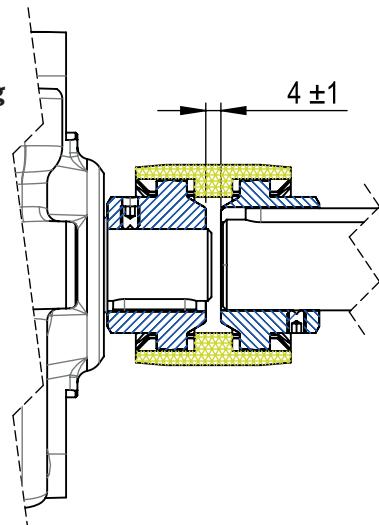


Fig. 3

For the EU 47/67 SP series, link the motor to the pump through an appropriate transmission system (see section 5.6).

Remove inlet and exhaust plastic caps.

Fit the external filter in horizontal position to prevent dirt coming inside the pump during the cleaning of the cartridge. (Fig. 4)

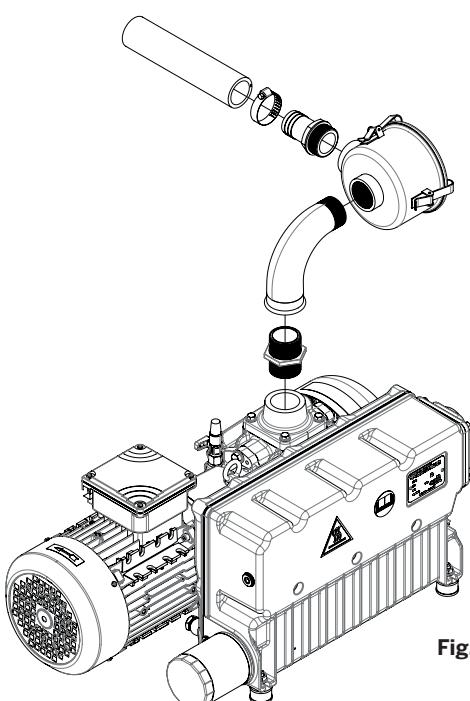


Fig. 4

Operating and maintenance instructions

EN

5.2 Location



WARNING:

- The pump must be installed in a protected area (see safety rules).
- It must be fastened with support feet on horizontal surface.
- It must be accessible for correct and easy maintenance, by respecting the minimum distances from possible obstructions (see Fig. 5).
- On the version with oil filter, the oil filter must be accessible for its periodical replacement.
- It must be accessible to suitable lifting equipment.



NOTE:

- Ensure the air exchange in the room or inside the machine where the pump has been installed, to assure a sufficient cooling. Avoid exceeding 40°C of ambient temperature.
- The pump must be protected against jets or sprays of water that may penetrate the tank through the exhaust port.
- Whenever the pump is installed outside, it must be protected against atmospheric agents and it must be used with an oil suitable for the ambient temperature.
- Avoid warm air coming from the exhaust or the cooling fans causing discomfort to the personnel.
- Do not install the pump in a dusty area or where other materials may block or cover the cooling surfaces quickly.

	A	B	C	D
EU 47/67	100 mm	100 mm	100 mm	270 mm

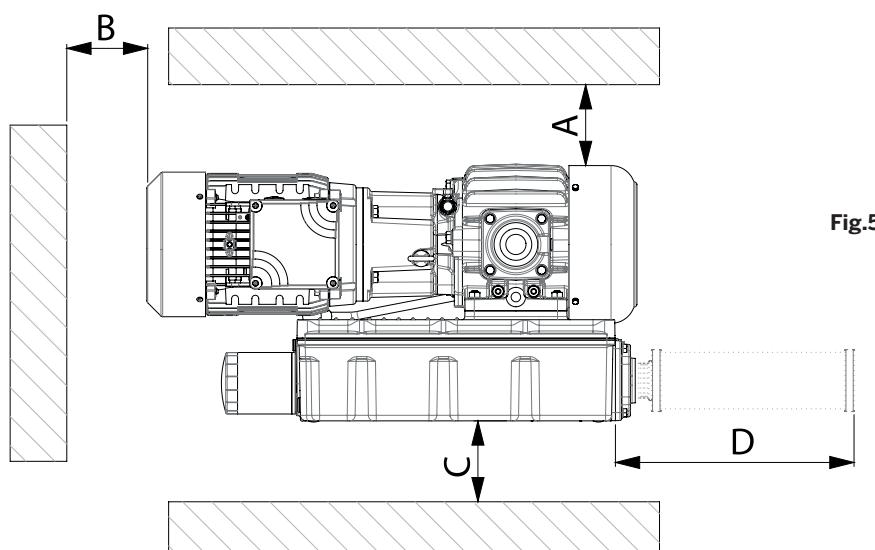


Fig.5

Operating and maintenance instructions

EN

5.3 Connection to the machine

The connection to the chamber to be pumped down must be carried out by means of pipes of the same diameter as the inlet port.

Pipe weights and expansions, if any, must not rest on the pump.

It is advisable to make the final connection to the pump inlet port with flexible pipes or fittings.

It is important that all the pipes and the different fittings are tight.

Very long or small diameter pipes decrease the pump performances.



This symbol identifies the inlet port.

For further information, please refer to the RDT attached herewith.

5.4 Discharge air pipe line installation

- If the pump has been installed in a room with poor air exchange, it is possible to pipe the pump discharge air to other rooms or outside.
- Use pipes with the same diameter as the tank discharge port with a maximum length of 15 m.
For longer pipes increase pipe diameter. Pipe weights must not rest on the pump. In the final length use flexible pipes or pipe fittings.



NOTE:

this pipe must be descending, to avoid the condensate going back to the pump tank.



WARNING:

do not connect ball valves to this pipeline.



This symbol identifies the exhaust port.

For further information, please refer to the RDT attached herewith.

Operating and maintenance instructions

EN

5.5 Electric connection

- The control panel and electric connections must be carried out by skilled personnel and conform to the EN 60204-1 rules or to other local regulations in the Country of use.
- The electric equipment must comply with EN 61000-6-4 and EN 61000-6-2 standard concerning electromagnetic compatibility, emission standard and immunity for industrial environments.
- Check the main voltage and frequency in use to correspond to the data stamped on the motor name plate.
- The electric motor must be protected against overload. The full load amperage value on the motor name plate must be considered as reference value.
- Make sure the grounding is correctly done.
- Carry out the electric connection following the diagram shown on the motor terminal box.
- Check direction of rotation by starting the pump for a short time (2-3 seconds). The correct direction is shown by the arrow on the pump (Fig. 6). In case of wrong rotation, it is necessary to change the motor rotation by exchanging position of two of the three connections in the motor terminal box.

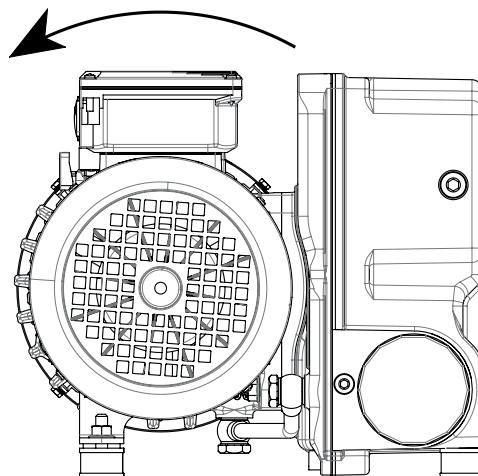


Fig.6

Operating and maintenance instructions

EN

5.6 Mechanical transmission (only for EU 47/67 SP series)

The EU 47/67 SP series are set up for the fitting of a pulley, or other mechanical transmissions, on the pump shaft. The shaft is provided with a parallel key to allow for power transmission.

The dimensions of shaft and key, the power that must be provided to the pump and the rotational speed are reported in the technical data sheet (RDT). Additional data necessary to ensure a proper coupling between the pump and the transmission system are listed hereafter:

Maximum pulley diameter (or other equivalent transmission system)	170 mm
Maximum radial force allowable on the shaft (applied on halfway the keyseat)	830 N
Maximum rotational speed of the pump shaft	1800 rpm

Check the direction of rotation by starting the pump for a short time (2-3 seconds). The correct direction is shown by the arrow on the pump (figure 7).

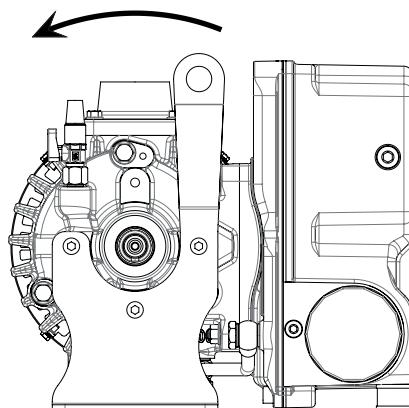


Fig.7



WARNING:

The components of the power transmission system must be properly shielded, so that they can't be reached by any part of the body during the pump operation, according to the regulations in force.

The machine in which the pump will be integrated, including also the transmission system and the guards, must comply with the applicable regulations and norms. The declaration of conformity issued by PVR applies solely to the pump as it is provided, i.e. without any transmission system, unless differently stated in the declaration of conformity.



NOTE:

The components of the transmission system placed between pump and the motor must be properly sized according to the motor adopted and they must be put in service so to ensure that the shaft and the transmission rotate together, without relative movements. The installation must be performed by specialised staff accordingly to the instructions of the transmission system manufacturer.

Operating and maintenance instructions

EN

5.7 Commissioning

The pump is supplied without lubricating oil.



NOTE:
the operation without oil causes big damages to the pump.

Carry out the first filling up through the plug (E) up to the half of the sight glass (F) and close the plug (E) (Figure 8).

Start the pump and take it to the maximum vacuum level for at least 2 minutes.

Stop the pump, check again the oil level and add the lacking oil, if necessary, in order to get the correct oil level.



NOTE:
a quantity of oil greater than necessary may clog the oil separator and damage the pump or the electric motor.

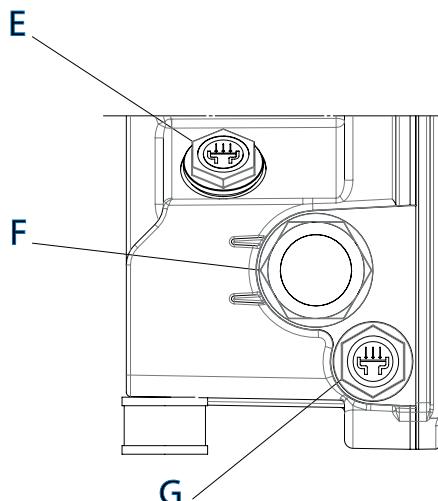


Fig.8

5.8 Tips for using

When the room temperature is lower than 10°C, it is a good practice to let the pump operate at the ultimate pressure for about 15 minutes.

With ambient temperature lower than 0°C, avoid starting under vacuum and make sure the system is working against the atmospheric pressure. Use a specific lubricant (see section 7 "Lubricants").

During this period the pump may not reach the stated pressure limits.



NOTE:
Avoid operating the pump for long periods with inlet port vented to atmospheric pressure.

The operation with the gas ballast valve circuit closed is possible only if the pump is not pumping condensing vapours (for example water vapour).

Avoid frequent stop-starting, as this will lead to premature wear of the coupling sleeve (in the versions where it is present).

It is recommended not to exceed 10 starting/hour. For more frequent starting, it is recommended to install a soft starter device.

Operating and maintenance instructions

EN

5.9 Water vapour intake



WARNING:

In order to pump down any water vapour it is essential to let the pump operate with the gas ballast valve circuit open.

It is also recommended to:

Let the pump run for thirty minutes with the inlet port closed in order to bring the pump temperature to its operating value.

At the end of the working cycle, in case of further presence of condensate in the oil, let the pump run for at least thirty minutes with the inlet port closed and the gas ballast on.

It is advisable to carry out this operation before stopping the pump for a long time. The gas ballast valve will allow the elimination of water condensate from the lubricating oil.

Please refer to the attached RDT for the quantity of allowed vapour.

6. Servicing

6.1 General information

In order to keep the pump operating at a high efficiency level, it is mandatory to follow all periodical service points listed in the table below. However, more frequent service operations may be necessary depending on what the pump is used for (suction of condensable vapours, suction of powders or polluting substances).

For such cases, only direct experience can indicate the correct service frequency needed. The exhausted oil and the replaced spare parts must be considered as special waste products and handled according to the local regulations in the Country of use.



WARNING:

Before every maintenance operation:

- **Always ensure that the pump is insulated from the electrical network so that it cannot start automatically.**
- **Wait until the pump gets cool and make sure it has reached a non-dangerous temperature.**
- **Introduce air in the inlet circuit.**

Operating and maintenance instructions

EN

SERVICING FREQUENCY	DESCRIPTION OF THE OPERATION	AUTHORIZED PERSONNEL
24 Hours/every day	Check oil level before starting.	Operator
100 Hours/every week	Clean the external inlet element with a blast of air (Figure 9 pos.A).	Operator
	Clean the cooling surfaces of the pump and of the electric motor with a blast of air.	Operator
500/1000 Hours/every 6 months	* Change the lubricating oil and the oil filter (Fig. 9 reference O)	Skilled Worker
	If the pressure gauge is fitted to the pump, check the oil separator (max 0,6 bar), if necessary, replace it.	Skilled Worker
	Clean and if necessary replace the gas ballast felt disk (Fig. 9 ref. K or K1) and the mesh filter (Fig. 9 ref. C).	Skilled Worker
2000 Hours/every year	Replace the exhaust filter (Fig. 9 reference B) and the oil filter (Fig. 9 reference O).	Skilled Worker
	Where present, check and if necessary replace the coupling sleeve (Fig. 9 reference D).	Skilled Worker
	Check the electrical connections.	Skilled Worker
30000 Hours/every 5 years	Pump overhaul.	Customer Service

* With mineral oil, the first oil change has to be done after 500 hours of operation. If any polluting substances are found in the oil, next oil changes could take place within 1000 hours. With synthetic oil, the first oil change can be extended to 1000 hours of operation. If any polluting substances are found in the oil, next oil changes could take place within 2000 hours.

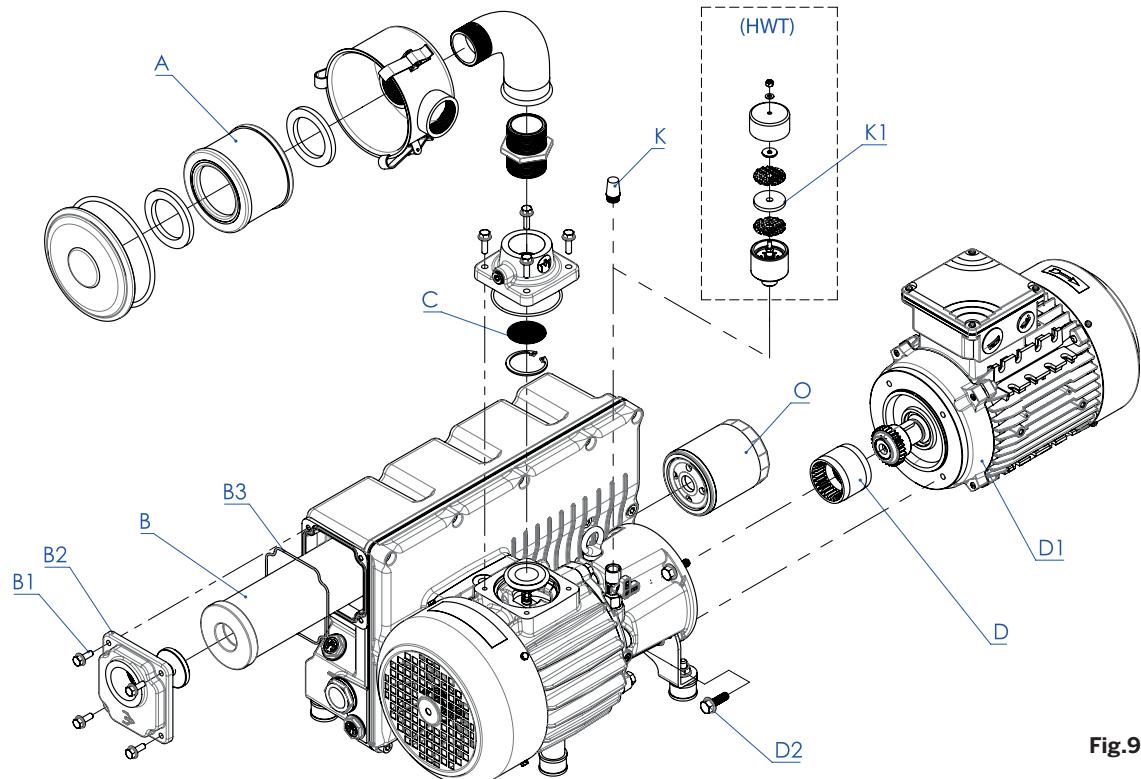


Fig.9

Operating and maintenance instructions

EN

6.2 Oil change

For a correct operation, oil change should be done when the pump is still slightly warm.



ATTENTION:
Use protective gloves to avoid burns.

Please refer to Fig. 8, section 5.7. Unscrew the oil filling plug (E) and the discharge plug (G) only after having placed below the pump tank a suitable container (proper size and shape) for collecting the total quantity of oil.

Once the oil in tank has completely been discharged from the tank, re-assemble both plugs ("E" and "G") and let the pump run with the inlet port closed for about one minute, so that the lubricating/cooling line gets emptied and any oil residual keeps inside the pump. Then remove the plugs and discharge the rest of the oil.

If the oil is heavily polluted or if some water is in the oil, clean the pump by letting it run with the inlet port closed and the gas ballast on for at least 5 minutes. Drain the oil again. Perform this operation with a suitable quantity of oil (up to the minimum level shown on the tank).

Fill the pump with fresh oil (please see section 5.7 "Commissioning" and section 7 "Lubricants").

6.3 Coupling sleeve replacement (where present)

Please refer to Figure 9.

Remove the motor assembly (pos. D1) unscrewing the screws (pos. D2). Check the sleeve (pos. D) conditions. If necessary, replace it. Re-assemble by screwing the screws.



ATTENTION:
please use suitable lifting equipment.
Weight expected for the electric motor between 15 and 30 kg, depending on the models and on the versions.



NOTE:
the operation with damaged coupling sleeve causes an anomalous pump noise, especially when starting the pump and may lead to coupling and pump shaft failure.

Operating and maintenance instructions

EN

6.4 Exhaust filters replacement

Very dirty exhaust filters may cause a considerable pump temperature increase and in extreme cases oil lubricant spontaneous ignition.

Maximum allowed pressure in the tank is 0,6 bar(g) measured at the maximum capacity (when the pump is working with the inlet open to atmospheric pressure).

If a pressure gauge has been fitted on the tank, check the exhaust filter blockage with the pump warm.

To replace the filter, remove the cover Fig. 9 (pos. B2) by unscrewing its screws (pos. B1). The fixing system of the exhaust filter is integrated into the cover. Replace the exhaust filter (pos. B) and its O Ring supplied with the filter.

Re-assemble the discharge cover Fig.9 (pos. B2) and tighten the screws (pos. B1).

If necessary, replace the gasket (pos. B3).

6.5 Spares necessary for the normal servicing

The essential spares are shown in the list of the exploded view (RDT).

They are marked with the letter "R1" and are contained in the minor service kit. The spares needed for the overhaul are marked with the letter "R2".

The gaskets of the gasket kit are marked with the letter "G".

6.6 Pump overhaul

For this operation please get in touch with our Customer Service department. The overhaul consists of a complete disassembly, cleaning of all components as well as replacement of parts that are subject to wear (pump and motor bearings, vanes and gaskets).

6.7 How to order spare parts

When ordering spare parts, always state the pump model, serial number, year of production, electric motor characteristics (manufacturer's name, model, kW, V, Hz), position reference on the spare parts list, description and quantity needed.

Different types of maintenance kits are available (ref. RDT attachment).

Operating and maintenance instructions

EN

7. Lubricants

Mineral oil recommended for generic use

Use mineral oil for compressors according to DIN 51506 group VC-VCL or VDL classification ISO L-DAG.

For the EU 47/67 series excluded the HWT versions

Ambient temperature	Viscosity	PVR Oil
+30 / +40°C	ISO 100	Rotant VF 204
+5 / +30°C	ISO 68	Rotant VF 203

Mineral oil recommended for heavy duty, both for high and low temperatures.

Use synthetic oil on PAO basis (polyalphaolefins).

For the EU 47/67 series

Ambient temperature	Viscosity	PVR Oil
+25 / +40°C	ISO 100	Rotant VF 304
+5 / +35°C	ISO 68	Rotant VF 303

Oil recommended for application in the food industry.

Use synthetic oil lubricant compatible for chance contact with food complying with NSF USDA H1 specifications.

For the EU 47/67 series

Ambient temperature	Viscosity	PVR Oil
+25 / +40°C	ISO 100	Rotant VF 404 H1
+5 / +35°C	ISO 68	Rotant VF 403 H1

Synthetic oil recommended for low temperatures.

Use synthetic oil on PAO basis (polyalphaolefins).

For the EU 47/67 series

Ambient temperature	Viscosity	PVR Oil
-15 / +30°C	ISO 68	Rotant VF 3013

For ambient temperature outside the stated range, please get in touch with our Customer Service Department.

11. Troubleshooting

TROUBLE	CAUSE	REMEDY
Drop in performances	Inlet pipes or machine are leaking	Identify leaking point and seal it
	No lubrication	Check oil level and oil conditions of the oil and of the oil filter. Fill with oil to the right oil level or change the oil and the oil filter
	Inlet filter or mesh are dirty/clogged	Clean or replace
Anomalous noise	No lubrication	See previous point
	Coupling element worn	Replace
	Motor or pump bearings damaged	Replace
	Damaged vanes	Replace
	Damaged contact surfaces	Pump overhaul
Oil leak	Shaft oil seal rings worn	Replace oil seal rings
	Oil filling/discharge plugs are leaking	Check the plug has been closed / replace the gasket
	Inefficient oil recovery system	Check and clean oil recovery pipe
Motor protection is tripping	Blocked exhaust filters	Replace exhaust filters
	No lubrication	See previous point
	Pump seizure and jam	Pump overhaul
	Broken vane	Replace vanes
Discharge oil mist	Inefficient exhaust filters	Replace exhaust filters
	High temperature due to polluted oil	Oil change
	High operating temperature due to high ambient temperature	Allow a by allowing a better air exchange
Oil is found in the inlet circuit	Inefficient inlet valve	Check the inlet valve is tight. Clean the valve and eventually change any damaged parts

Operating and maintenance instructions

EN

8. De-commissioning

Drain the oil from the pump prior to the removal.

If the oil is polluted, flush the pump with fresh oil (see section 6.2 "Oil change").

Drain the oil from the tank, plug the inlet and the discharge ports and store the pump without oil.

In case of pump disposal, separate the pump parts by materials and trash the parts in accordance with the local regulations in the Country of use.

9. Return for repair

In case of pump return for repair to PVR, provide a list of substances which have come in contact with the pump and advise the risks involved in handling, if any. Drain the lubricant from the pump prior to shipping the pump back.

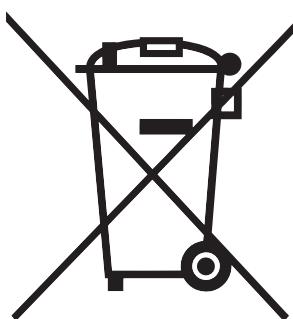
10. Disposal

Meaning of the "WEEE" logo found in labels

The following symbol is applied in accordance with the EC WEEE (Waste Electrical and Electronic Equipment) Directive.

This symbol (valid only in countries of the European Community) indicates that the product it applies to must NOT be disposed of together with ordinary domestic or industrial waste but must be sent to a differentiated waste collection system.

The end user is therefore invited to contact the supplier of the device, whether the Parent Company or a retailer, to initiate the collection and disposal process after checking the contractual terms and conditions of sale.



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